

SPEED ALL[®]
Intelligent Sewing Machine
超速智能縫紉機

KY-737M

KY-747M

KY-757M

直驅包縫鎖邊機系列

DIRECT DRIVE OVERLOCK SEWING MACHINE SERIES



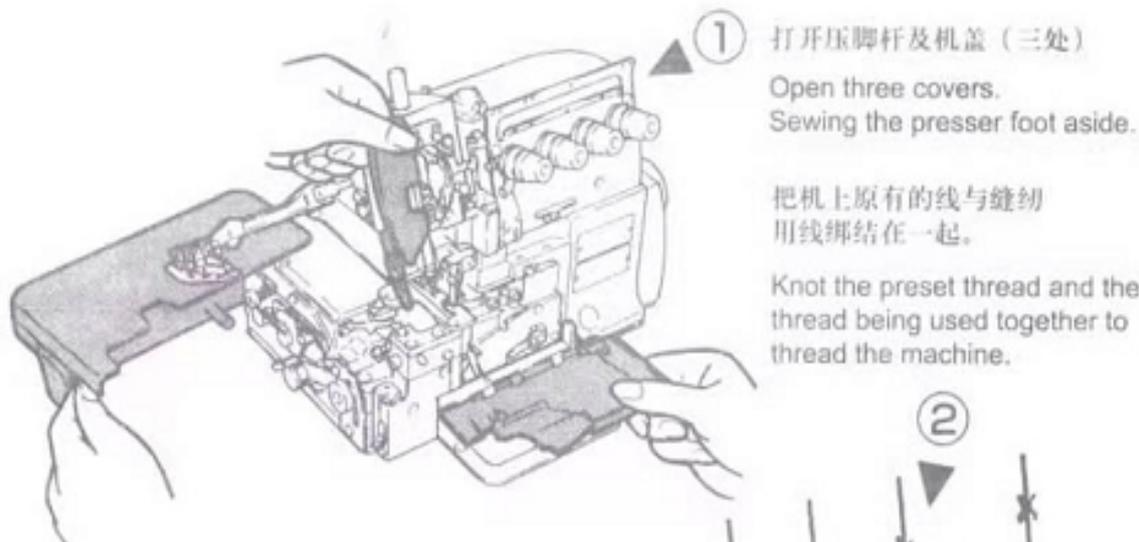
使用说明

零件样本

INSTRUCTION MANUAL & PARTS LIST

在使用之前
BEFORE OPERATING

穿线的方法 Threading



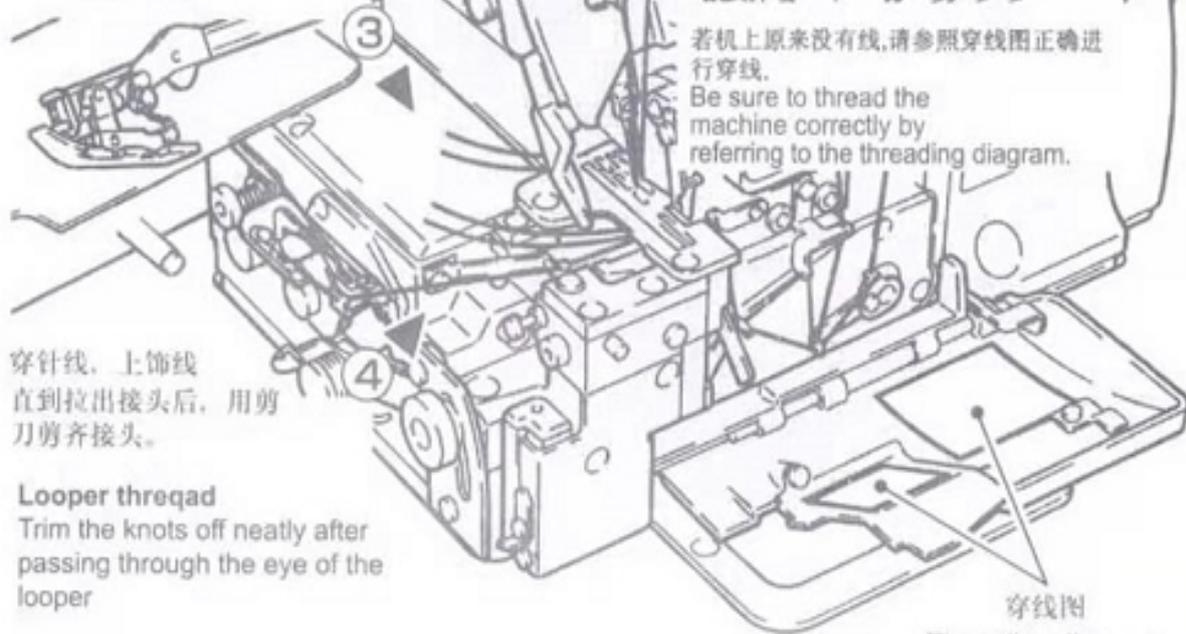
- ① 打开压脚杆及机盖（三处）
Open three covers.
Sewing the presser foot aside.

把机上原有的线与缝纫
用线绑结在一起。

Knot the preset thread and the
thread being used together to
thread the machine.

针线
将线拉到针眼前，剪掉
结头再次穿好针线。

Needle thread
Trim the knots off neatly
before passing through
the eye of the needle to
rethread.



若机上原来没有线,请参照穿线图正确进
行穿线。
Be sure to thread the
machine correctly by
referring to the threading diagram.

穿针线, 上饰线
直到拉出接头后, 用剪
刀剪齐接头。

Looper thread
Trim the knots off neatly after
passing through the eye of the
looper

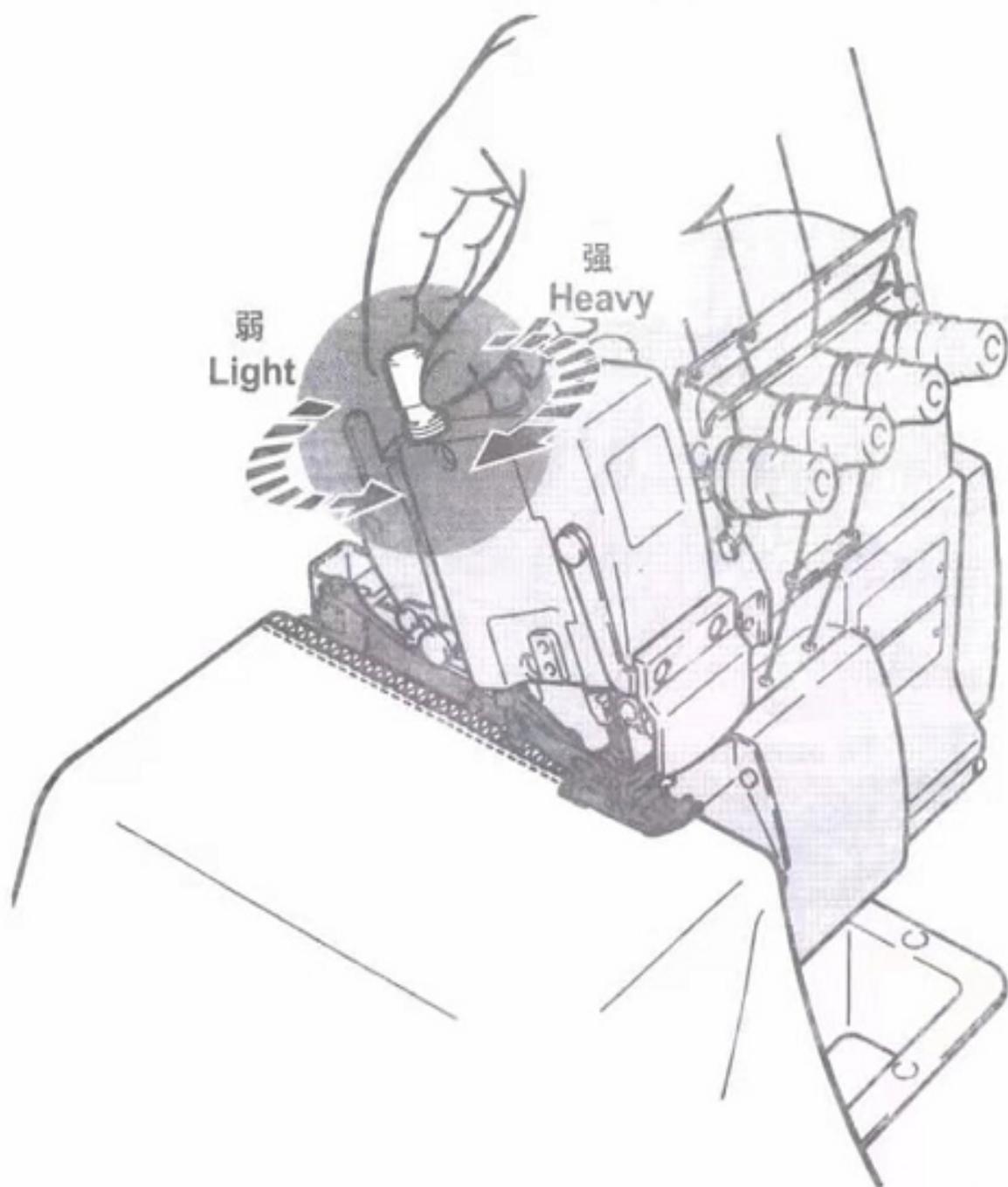
穿线图
Threading diagram

试缝
TEST SEWING

压脚压力的调节 Adjusting the presser foot pressure

压脚压力的调节可旋转螺帽进行调节。在送布状态良好并能取得均匀针脚的范围內，尽可能使用较弱的压力为好。

Turn adjusting screw to adjust the presser foot pressure. It should be as light as possible, yet be sufficient to obtain the proper stitch formation.



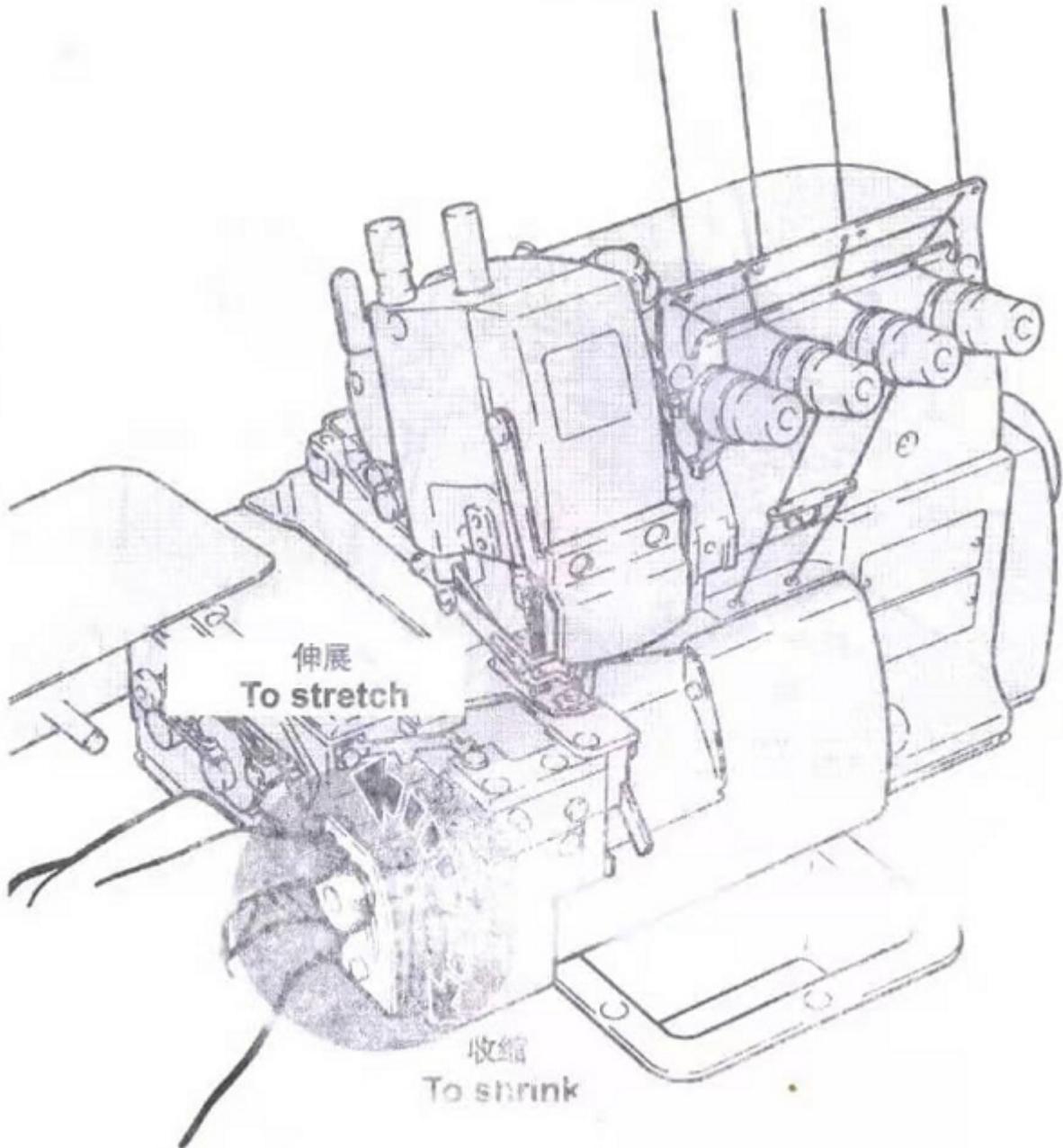
试缝
TEST SEWING

差动比的调节 Adjusting the diff. feed ratio

差动比的调节是松开螺母后，上下移动来进行调节。调节完后，将螺母拧紧。

Loosen the nut and move the lever up and down to obtain the correct differential feed ratio.

Tighten the nut after positioning the lever as desired.



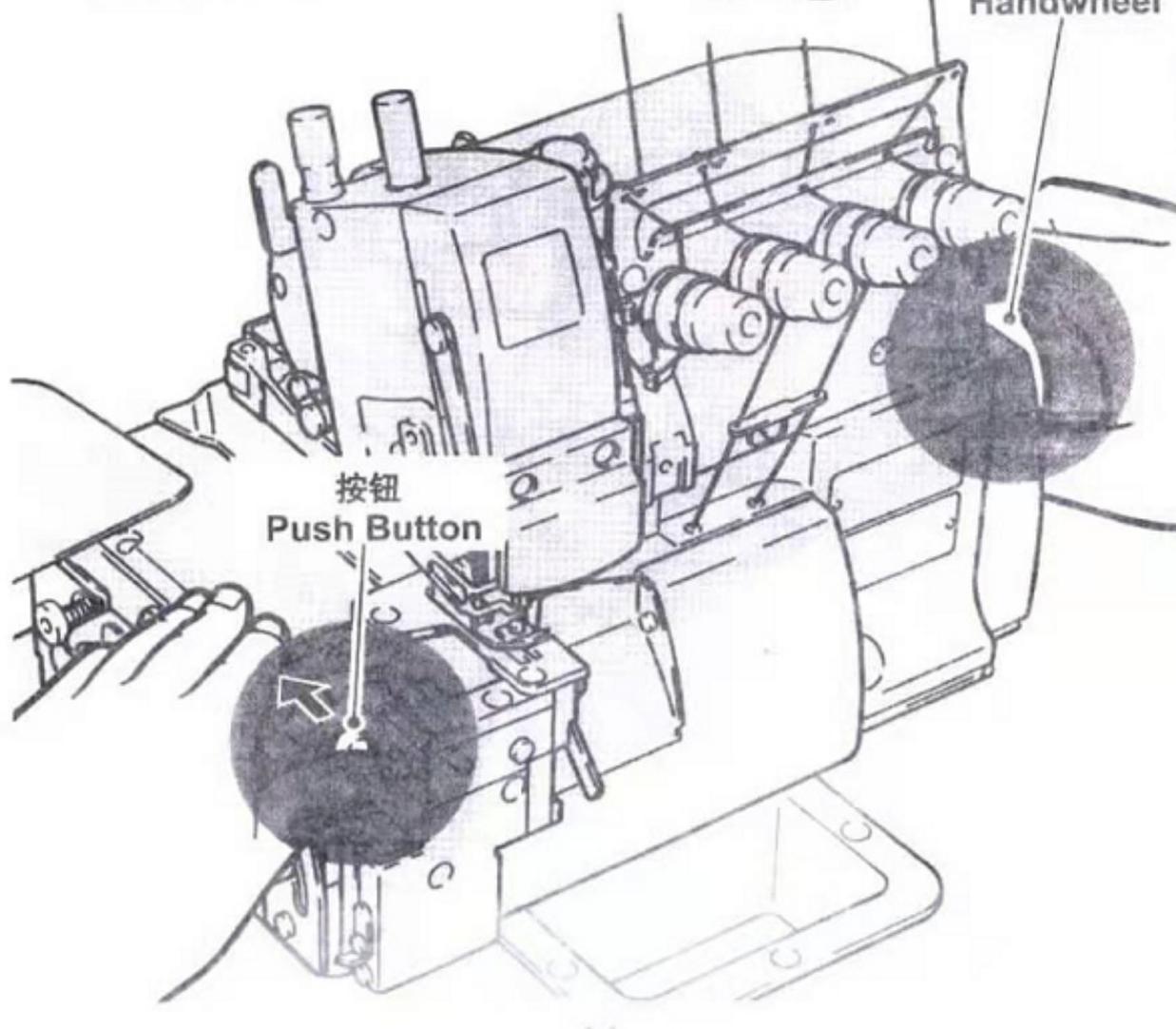
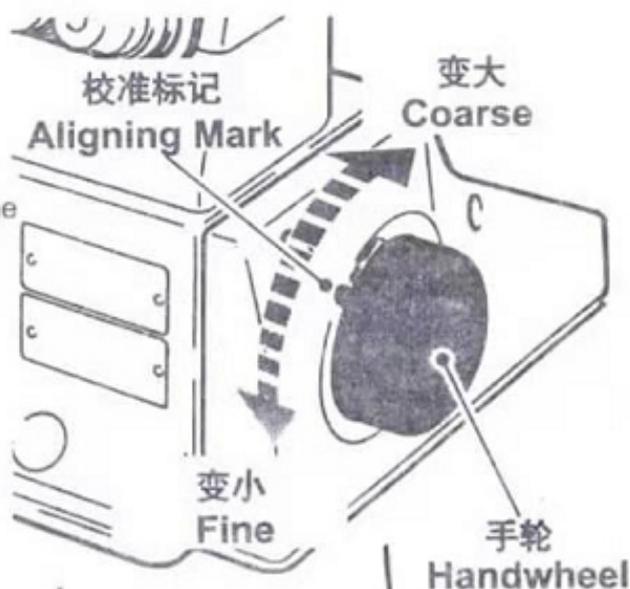
针脚长度的调节 Adjusting the stitch length

1. 摁住按钮，旋转手轮，按钮会陷进更深处。
2. 这时边摁住按钮，边转动手轮，使校准标记号对准所希望的数值。

- ① While pressing the push button, turn the handwheel to seek the position at which the push button goes further into the depth.
- ② Then, keeping the push button pressed, turn the handwheel and set the desired scale to the aligning mark.

注：针脚长度的调节务必请在调节差动比之后进行。

Note: Stitch length adjustment must only be made after the differential feed ratio has been changed.



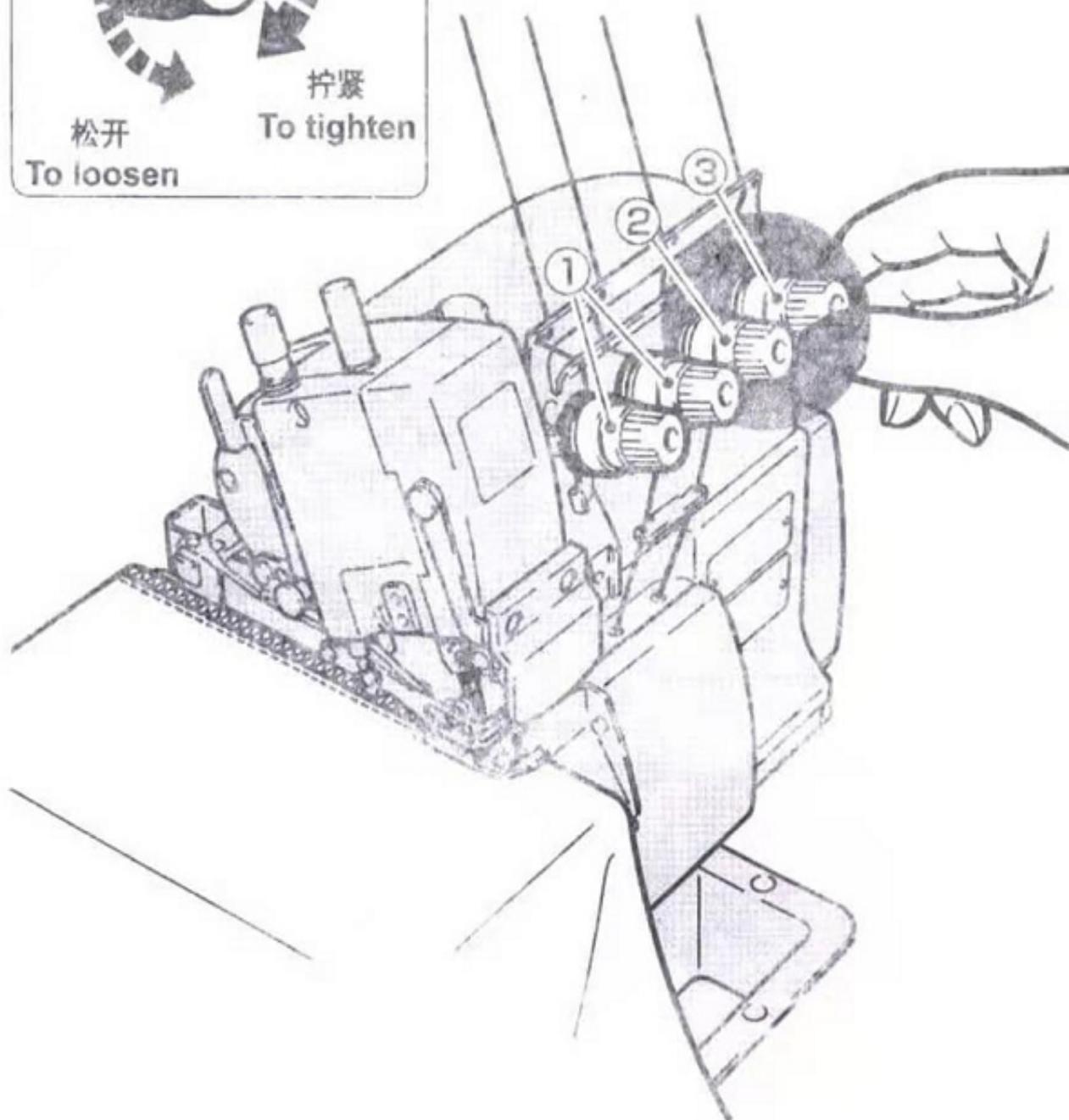
试缝
TEST SEWING

线状态的调节

Adjusting the thread tension

线张力状态的调节，请用针线调节螺帽
①、上弯针线调节螺帽②、弯针线调节螺帽③
来进行调节。

Make tension adjustments with the needle
thread knob ①, the upper looper knob ②,
and the lower looper knob ③.



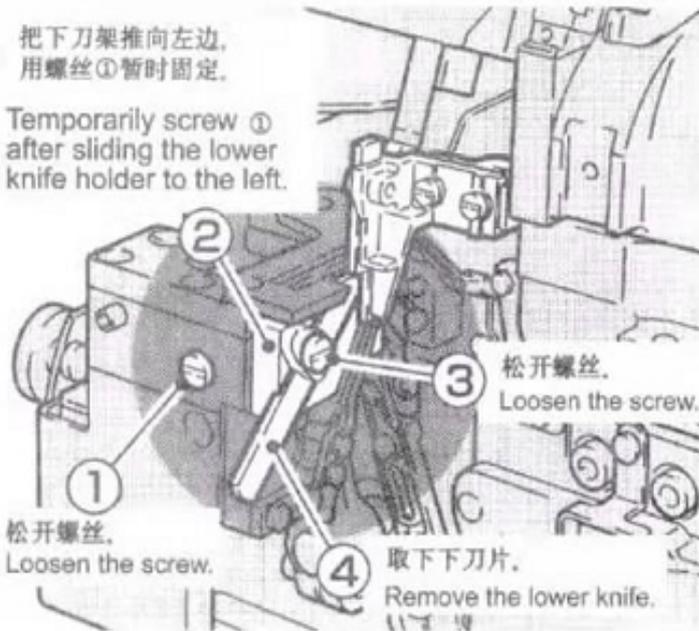
下刀片的更换 Replacing the lower knife

卸下下刀片

To remove the lower knife

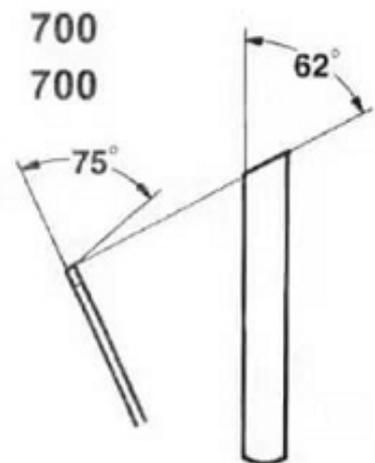
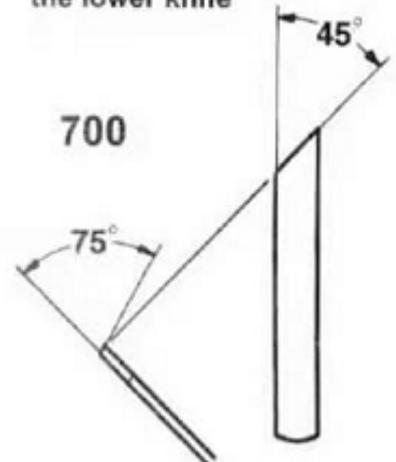
把下刀架推向左边，
用螺丝①暂时固定。

Temporarily screw ①
after sliding the lower
knife holder to the left.



下刀片正确的研磨角度

Correct angles to resharpen
the lower knife



安装下刀片

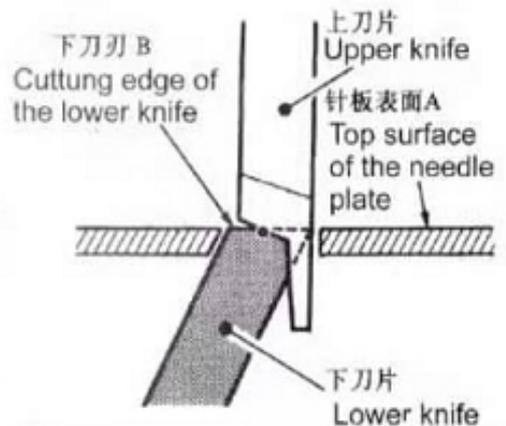
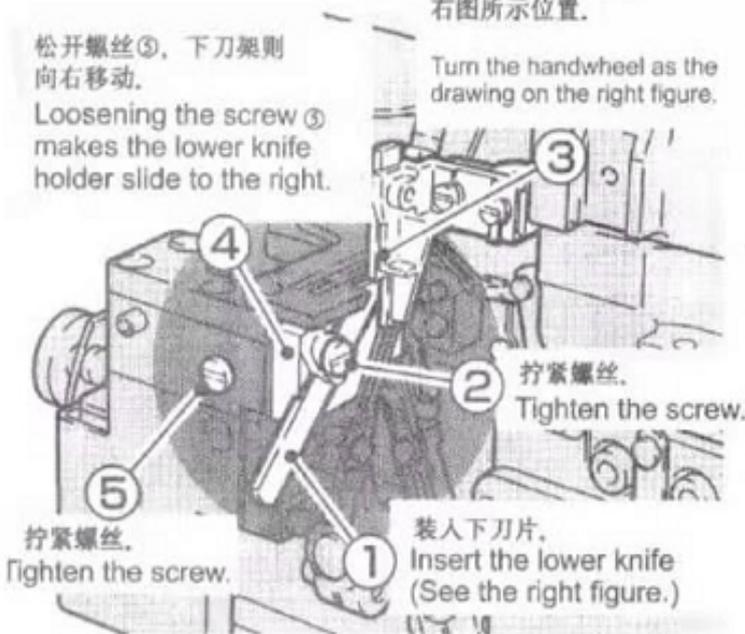
To replace the lower knife

松开螺丝③，下刀架则
向右移动。

Loosening the screw ③
makes the lower knife
holder slide to the right.

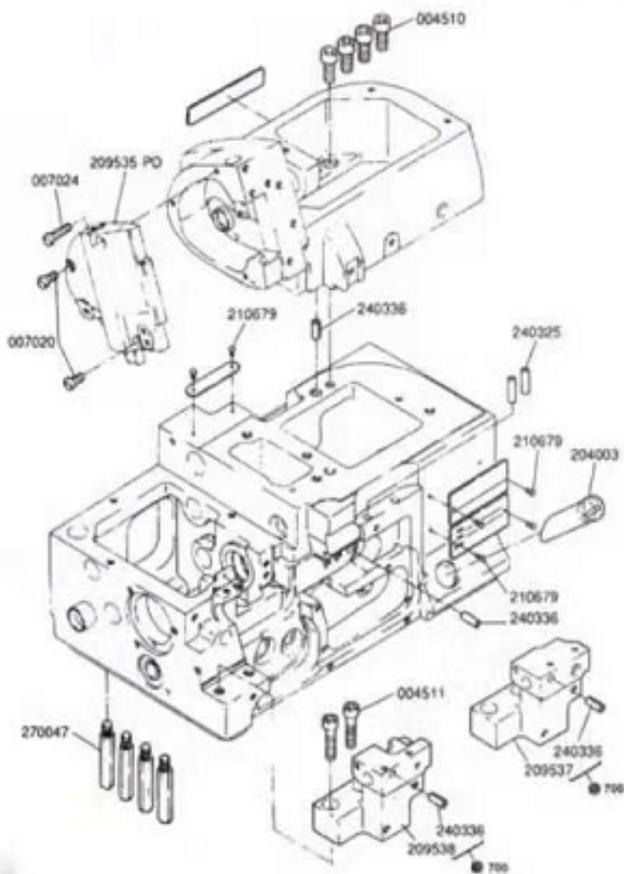
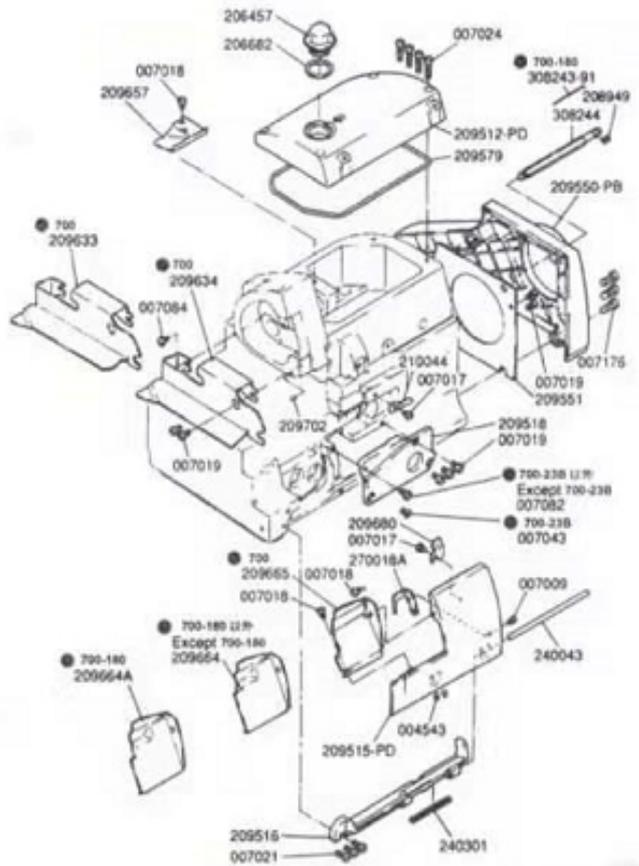
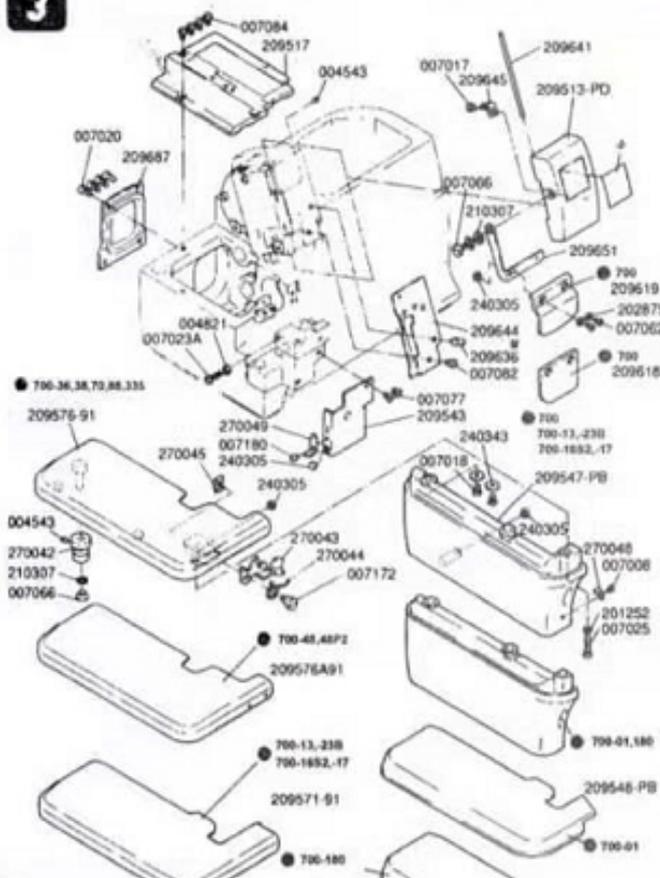
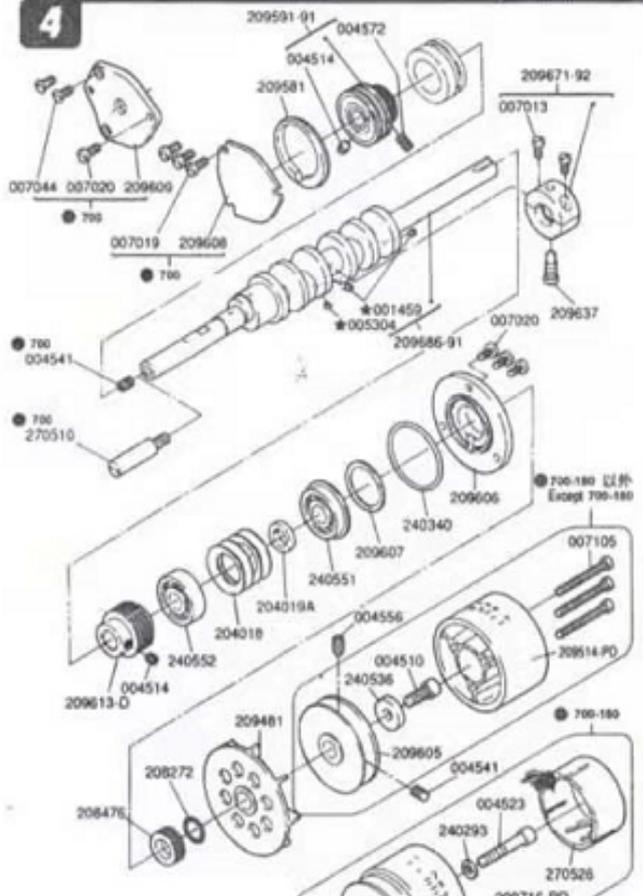
转动手轮将上刀移动对准如
右图所示位置。

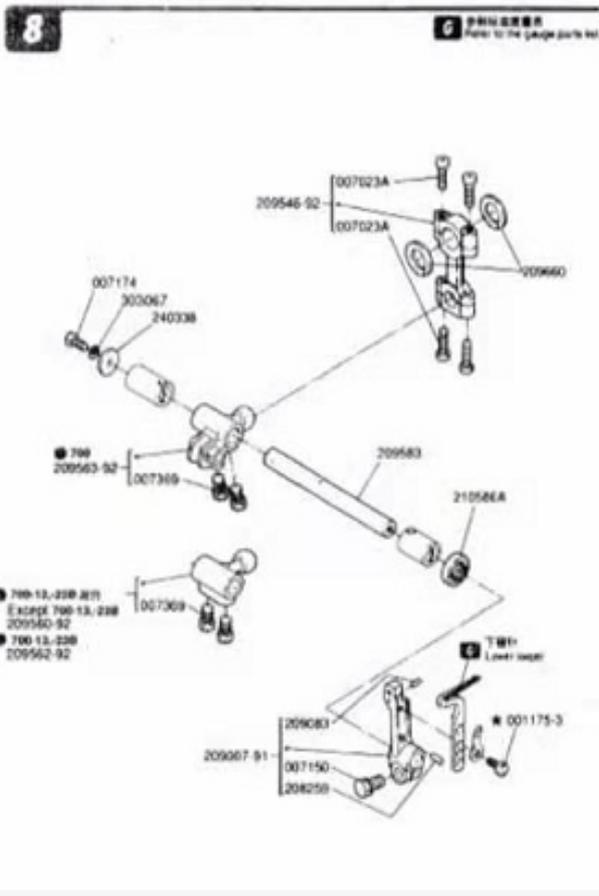
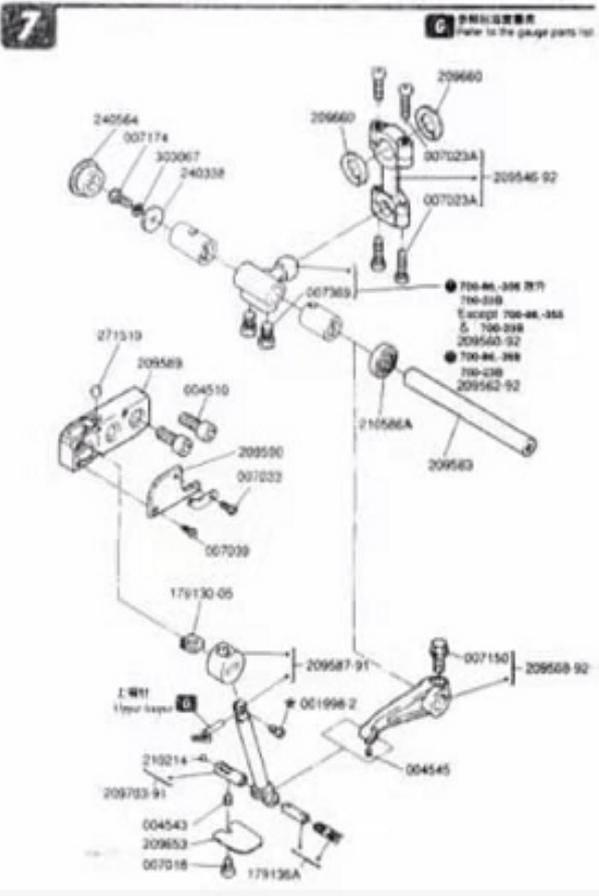
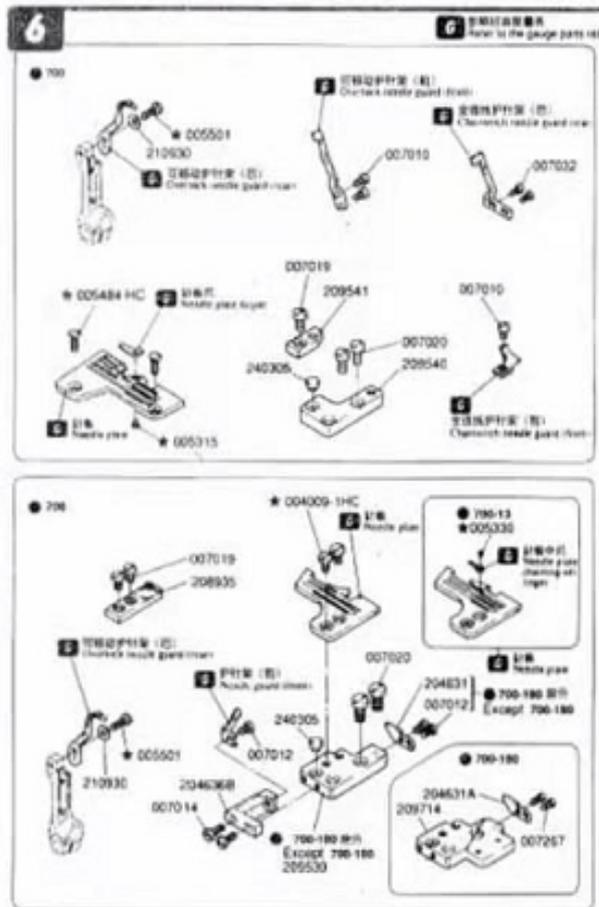
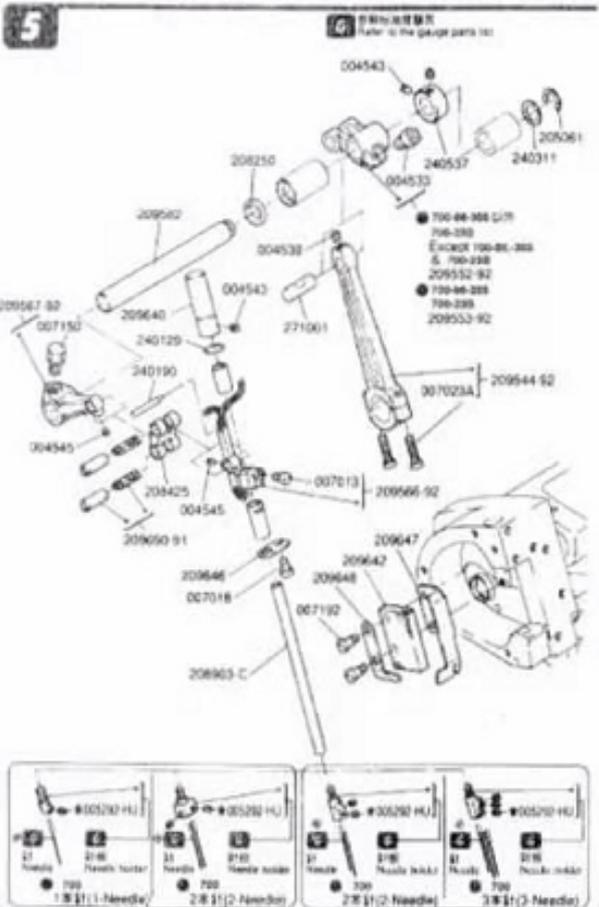
Turn the handwheel as the
drawing on the right figure.



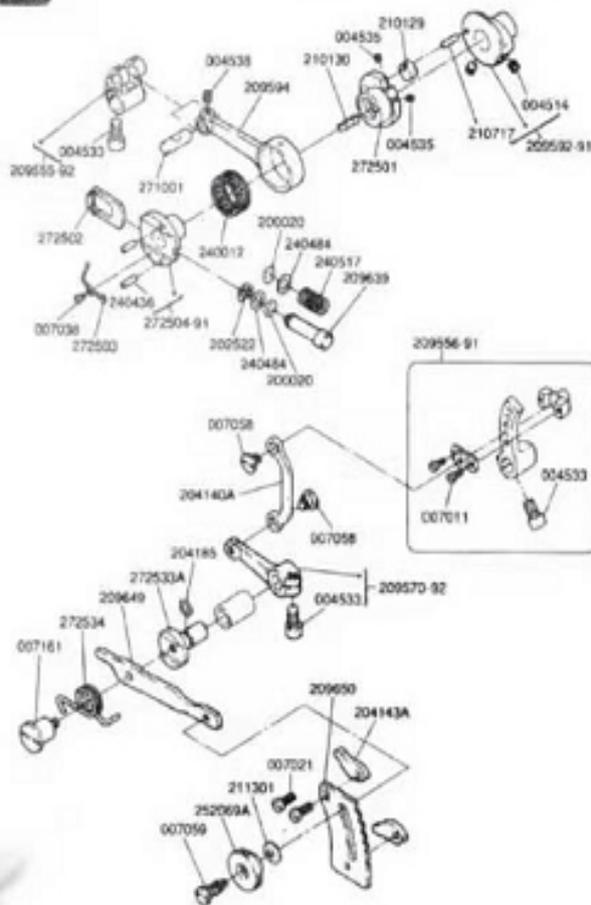
使针板表面A与下刀刃B处于相同水平位置。
Level of [A] = Level of [B]

装好下刀片后进行剪线，确认剪切状况。
Check cutting action of knife

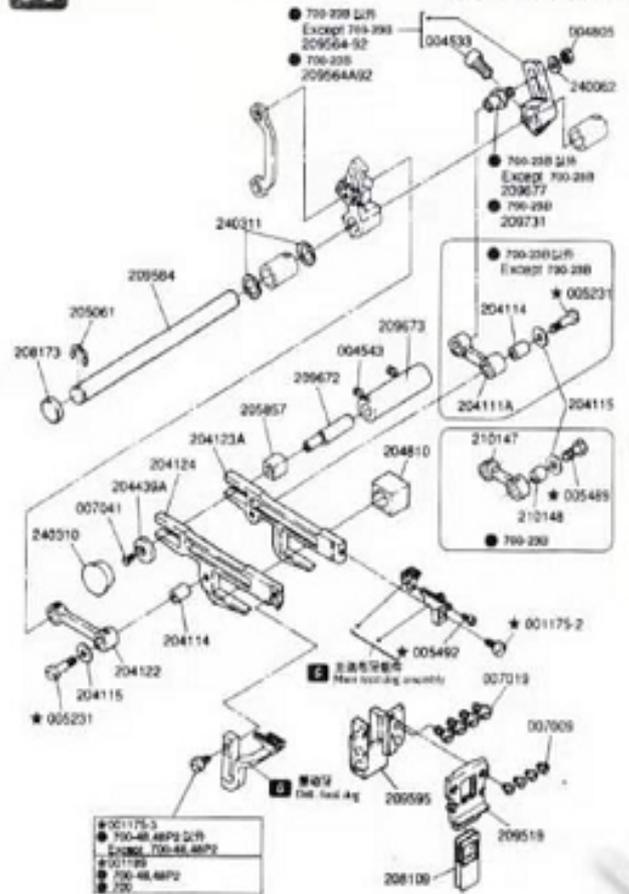
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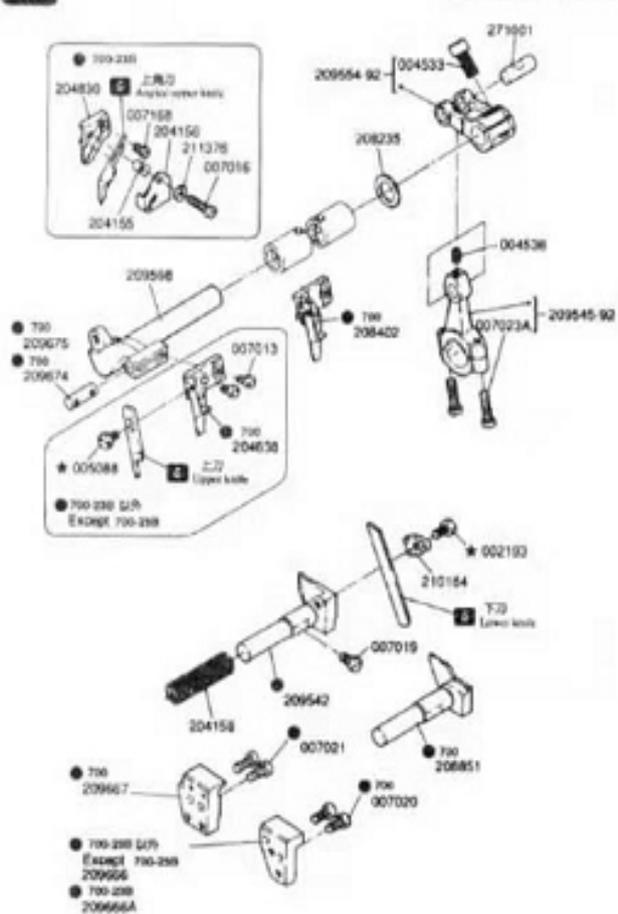
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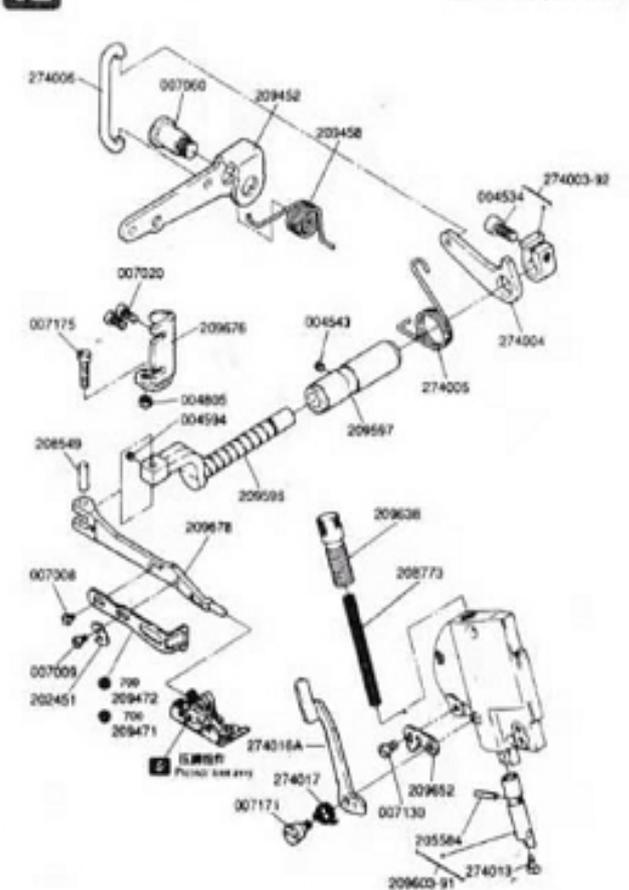
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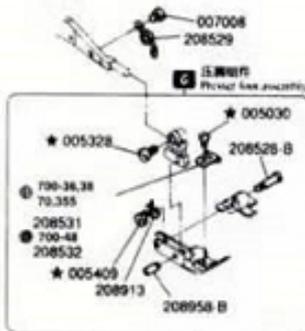


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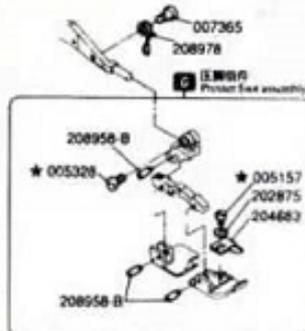


13**G** 参照标准件清单
Refer to the gauge parts list.

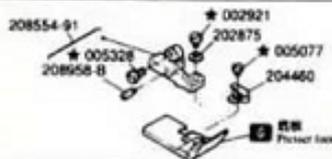
● 700-36,68,48,70,355



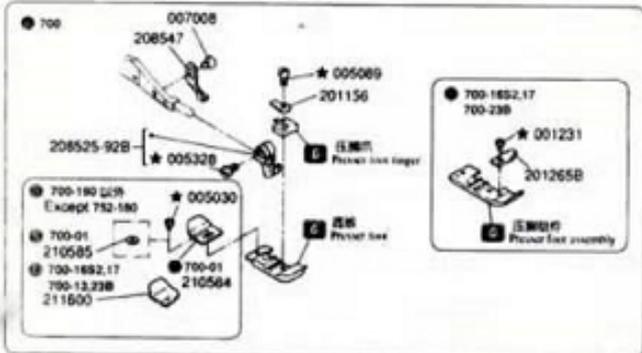
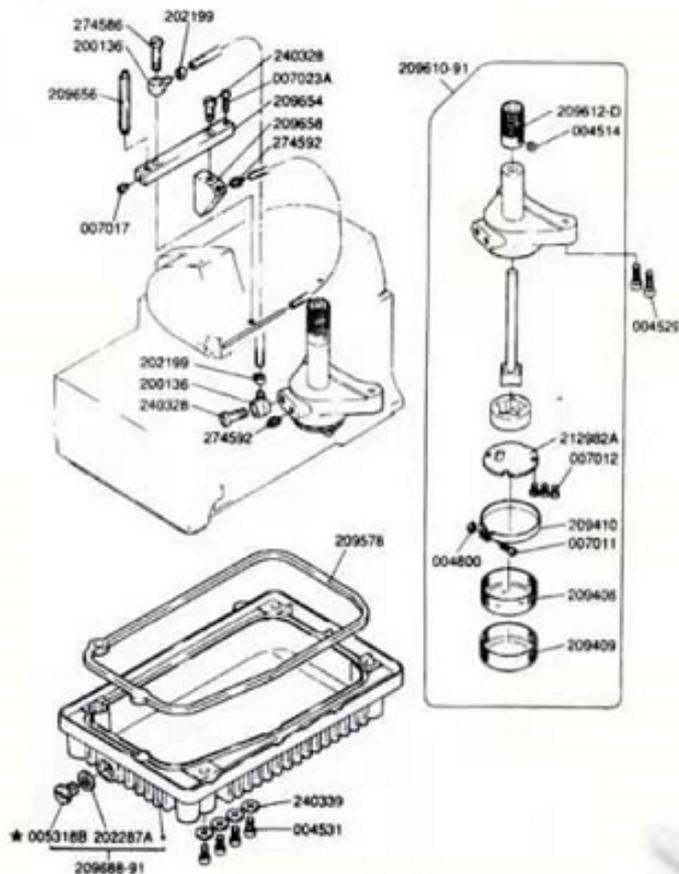
● 700-86



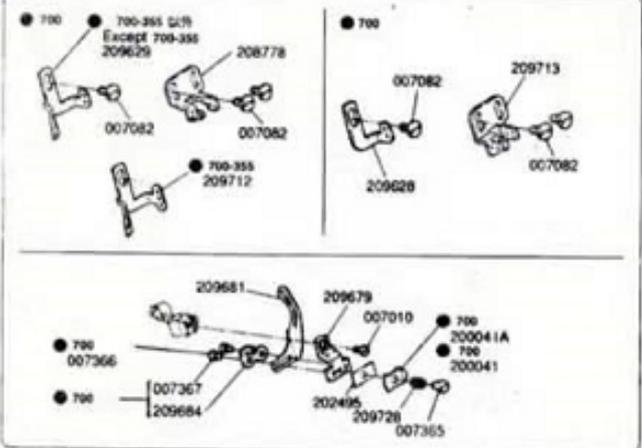
● 700-48P2



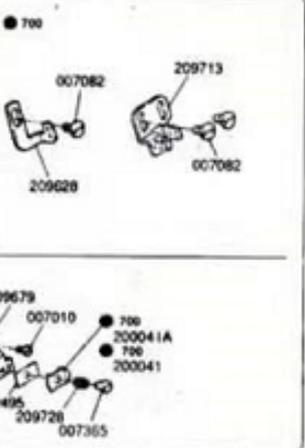
● 700

**14****15**

● 700



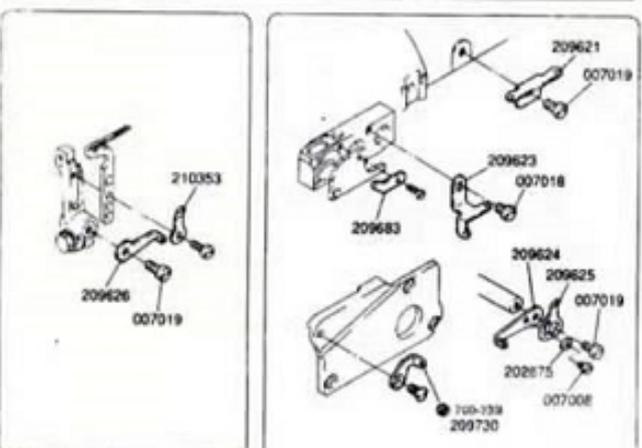
● 700



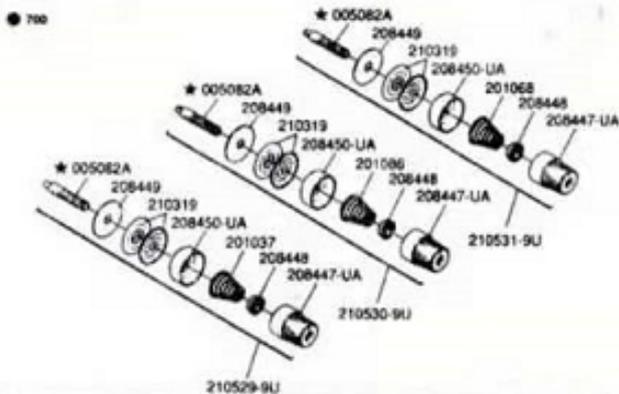
● 700



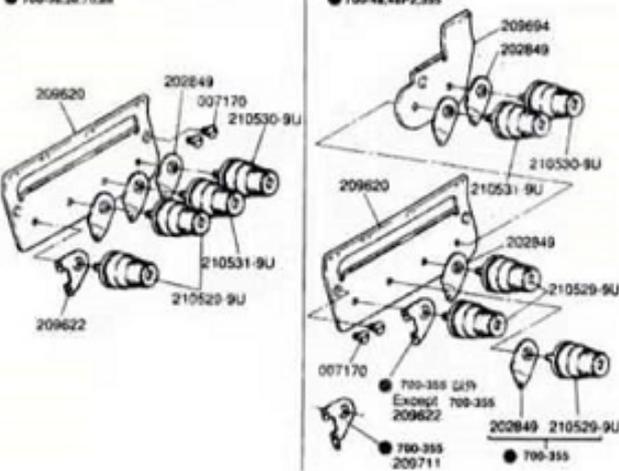
● 700

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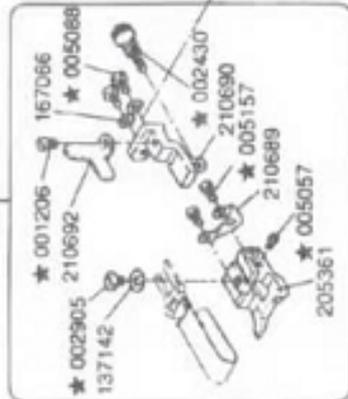
● 700



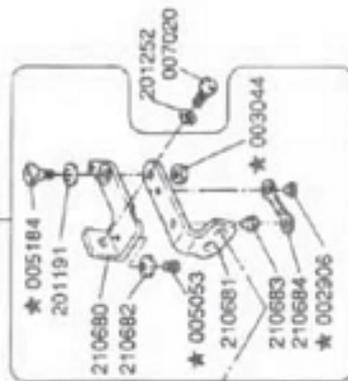
● 700-36,38,70,86



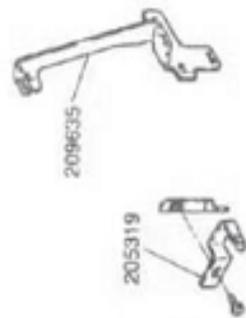
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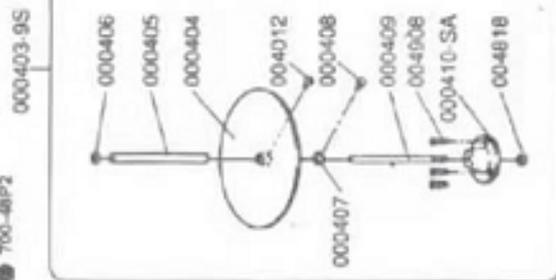
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★ 005289 201211C91(40mm)



★ 001333 206735



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